The Development of High-performance Blade Design Methodology using Large-scale Aerodynamic and Structural Interaction Analysis

Project Representative
Sakae Kawasaki
Toshiba Corporation

Authors
Sakae Kawasaki*1, Naoki Shibukawa*2, Yoshiki Niizeki*2, Daisuke Nomura*2, Tadashi Tanuma*3, Yasuhiro Sasao*4, Shinji Takada*5, Satoru Yamamoto*5, Hiroshi Okuda*6, Gaku Hashimoto*6, Satoru Watanabe*7, Takao Kobayashi*7, Keiji Suehiro*8, Xi Yuen*8, Yoshinari Fukui*9, Yuichi Hirokawa*9, Noriaki Nishikawa*9

* 1 Keihin Product Operations, Toshiba Corporation
* 2 Power and Industrial Systems Research and Development Center, Toshiba Corporation
* 3 Applied Fluid Dynamics & Energy Machinery Systems, Joint Program Center, Teikyo University
* 4 Graduate School of Science & Engineering, Teikyo University
* 5 Dept. of Computer and Mathematical Sciences, Tohoku University
* 6 Graduate School of Frontier Sciences, The University of Tokyo
* 7 Toshiba Information Systems Corporation
* 8 Advanced Soft Corporation
* 9 Japan Agency for Marine-Earth Science and Technology

Abstract
World’s power generation systems that use steam turbines produce more than 60% of the world’s electricity. By 2035, the worldwide generation of electricity is projected to increase about 180% of the current demand. Consequently, in order to supply the necessary electricity while curbing and reducing global greenhouse gas emissions, the focus should be on the development and practical realization of efficiency enhancement technologies for steam turbines used in power generation.

The aim of the project is to increase steam turbine efficiency with the development of high-performance blade design methodology using large-scale aerodynamic and structural interaction analysis.

Main components of steam turbines are turbine stages that consist with stator blades and rotor blades. Aerodynamic optimum designs of stator blades are already introduced in many designs of actual
operating commercial steam turbine units. However, aerodynamic optimum designs of rotor blades are still difficult due to high centrifugal force and vibration stress on rotor blades. The current project focuses on rotor blades and exhaust diffusers that affect the flow field just downstream of last stage long blades.

The high-accuracy large-scale CFD analysis of unsteady aerodynamic forces of turbine blades has been successfully introduced using the Earth Simulator of Japan Agency for Marine-Earth Science and Technology. This analysis has been also introduced for simulations of low pressure exhaust diffusers and has been proved with the measured data in an actual operating steam turbine. The large-scale parallel computing Finite Element Analysis of turbine blades with inter-connection parts has been also successfully introduced on the Earth Simulator. The calculated centrifugal stresses are compared with the conventional analysis results.

**Keywords:** large-scale simulation, steam turbine, power generation, efficiency, blade, unsteady aerodynamic force